

SPECIFICATION INDEX

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SECTION 220518 - ESCUTCHEONS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With **polished, chrome-plated** finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.
- C. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to 2 inch (50mm), tube, and insulation of insulated piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type with polished, chrome-plated finish.
 - b. Chrome-Plated Piping: One-piece, **cast-brass** type with polished, chrome-plated finish.
 - c. Insulated Piping: One-piece, **stamped-steel type with chrome-plated finish**

- d. Bare Piping **2 inch** and Smaller at Wall and Floor Penetrations in Finished Spaces: **One-piece, cast-brass** type with polished, chrome-plated finish.
- e. Bare Piping **2 inch** and Smaller at Ceiling Penetrations in Finished Spaces: **One-piece, cast-brass** type with polished, chrome-plated finish.
- f. Bare Piping Larger than **2 inch** at Ceiling Penetrations in Finished Spaces: **One-piece, stamped-steel type with polished, chrome-plated finish**
- g. Bare Piping **2 inch** and Smaller in Unfinished Service Spaces: **One-piece, cast-brass** type with polished, chrome-plated or rough-brass finish.
- h. Bare Piping Larger than **2 inch** in Unfinished Service Spaces: **One-piece, stamped-steel type with polished, chrome-plated finish**
- i. Bare Piping **2 inch** and Smaller in Equipment Rooms: **One-piece, cast-brass** type with polished, chrome-plated or rough-brass finish.

3.2 FIELD QUALITY CONTROL

- A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION 220518

SECTION 220529 - HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following hangers and supports for plumbing system piping and equipment:
 - 1. Steel pipe hangers and supports.
 - 2. Trapeze pipe hangers.
 - 3. Metal framing systems.
 - 4. Thermal-hanger shield inserts.
 - 5. Fastener systems.
 - 6. Pipe stands.
 - 7. Pipe positioning systems.
 - 8. Equipment supports.
- B. Related Sections include the following:
 - 1. Division 05 Section "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
 - 2. Division 21 Section "Water-Based Fire-Suppression Systems" for pipe hangers for fire-suppression piping.
 - 3. Division 22 Section "Expansion Fittings and Loops for Plumbing Piping" for pipe guides and anchors.
 - 4. Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment" for vibration isolation devices.

1.3 DEFINITIONS

- A. MSS: Manufacturers Standardization Society for The Valve and Fittings Industry Inc.
- B. Terminology: As defined in MSS SP-90, "Guidelines on Terminology for Pipe Hangers and Supports."

1.4 SEISMIC REQUIREMENTS

- A. Component Importance Factor. All plumbing components shall be assigned a component importance factor. The component importance factor, I_p , shall be taken as 1.5 if any of the following conditions apply:
 - 1. The component is required to function for life-safety purposes after an earthquake.
 - 2. The component contains hazardous materials.

3. The component is in or attached to an Occupancy Category IV structure and it is needed for continued operation of the facility or its failure could impair the continued operation of the facility.
- B. All other components shall be assigned a component importance factor, I_p , equal to 1.0.

1.5 PERFORMANCE REQUIREMENTS

- A. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
- B. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
- C. Seismic Performance: Plumbing equipment, hangers and supports shall withstand the effects of earthquake motions determined according to SEI/ASCE 7 and with the requirements specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
1. For components with a seismic importance factor of 1.0 the term "withstand" means "the system will remain in place without separation of any parts when subjected to the seismic forces specified."
 2. For components with a seismic importance factor of 1.5 the term "withstand" means "the system will remain in place without separation of any parts when subjected to the seismic forces specified and the system will be fully operational after the seismic event."

1.6 SUBMITTALS

- A. Product Data: For the following:
1. Steel pipe hangers and supports.
 2. Thermal-hanger shield inserts.
 3. Powder-actuated fastener systems.
 4. Pipe positioning systems.
 5. Mechanical Anchors: ICC-ES Evaluation Reports validating 'Cracked Concrete' testing per A.C. 193 must be provided for anchors resisting seismic loads and/or supporting life- safety systems including fire sprinkler systems.
- B. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following:
1. Trapeze pipe hangers. Include Product Data for components.
 2. Metal framing systems. Include Product Data for components.
 3. Pipe stands. Include Product Data for components.
 4. Equipment supports.
- C. Welding certificates.
- D. Delegated-Design Submittal:

1. Design calculations and detailed fabrication and assembly of pipe anchors and alignment guides, hangers and supports for multiple pipes, expansion joints and loops, and attachments of the same to the building structure.
2. Locations of pipe anchors and alignment guides and expansion joints and loops.
3. Locations of and details for penetrations, including sleeves and sleeve seals for exterior walls, floors, basement, and foundation walls.
4. Seismic calculations and detailed analysis: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices. Project specific design documentation and calculations shall be prepared and stamped by a registered professional engineer who is responsible for the seismic restraint design and who is licensed in the state where the project is being constructed (ASCE 7, 13.2.1.1).

1.7 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to AWS D1.1, "Structural Welding Code--Steel.", AWS D1.4, "Structural Welding Code--Reinforcing Steel." and ASME Boiler and Pressure Vessel Code: Section IX.
- B. Welding: Qualify procedures and personnel according to the following:
 1. AWS D1.1, "Structural Welding Code--Steel."
 2. AWS D1.2, "Structural Welding Code--Aluminum."
 3. AWS D1.4, "Structural Welding Code--Reinforcing Steel."
 4. ASME Boiler and Pressure Vessel Code: Section IX.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 STEEL PIPE HANGERS AND SUPPORTS

- A. Description: MSS SP-58, Types 1 through 58, factory-fabricated components. Refer to Part 3 "Hanger and Support Applications" Article for where to use specific hanger and support types.
- B. Manufacturers:
 1. Anvil International.
 2. AAA Technology & Specialties Co., Inc.
 3. Bergen-Power Pipe Supports.
 4. B-Line Systems, Inc.; a division of Cooper Industries.
 5. Carpenter & Paterson, Inc.

6. Empire Industries, Inc.
7. ERICO/Michigan Hanger Co.
8. FNW/Ferguson Enterprises
9. Globe Pipe Hanger Products, Inc.
10. Grinnell Corp.
11. GS Metals Corp.
12. National Pipe Hanger Corporation.
13. PHD Manufacturing, Inc.
14. PHS Industries, Inc.
15. Piping Technology & Products, Inc.
16. Tolco Inc.
17. Simpson Strong-Tie Co.

C. Galvanized, Metallic Coatings: Pregalvanized or hot dipped.

D. Nonmetallic Coatings: Plastic coating, jacket, or liner.

E. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion for support of bearing surface of piping.

2.3 TRAPEZE PIPE HANGERS

A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural-steel shapes with MSS SP-58 hanger rods, nuts, saddles, and U-bolts.

2.4 METAL FRAMING SYSTEMS

A. Description: MFMA-3, shop- or field-fabricated pipe-support assembly made of steel channels and other components.

B. Manufacturers:

1. Anvil International.
2. B-Line Systems, Inc.; a division of Cooper Industries.
3. ERICO/Michigan Hanger Co.; ERISTRUT Div.
4. FNW/Ferguson Enterprises
5. GS Metals Corp.
6. Hilti, Inc.
7. Power-Strut Div.; Tyco International, Ltd.
8. Thomas & Betts Corporation.
9. Tolco Inc.
10. Unistrut Corp.; Tyco International, Ltd.

C. Coatings: Manufacturer's standard finish unless bare metal surfaces are indicated.

D. Nonmetallic Coatings: Plastic coating, jacket, or liner.

2.5 THERMAL-HANGER SHIELD INSERTS

A. Description: 100-psig- minimum, compressive-strength insulation insert encased in sheet metal shield.

- B. Manufacturers:
1. Carpenter & Paterson, Inc.
 2. ERICO/Michigan Hanger Co.
 3. PHS Industries, Inc.
 4. Pipe Shields, Inc.
 5. Rilco Manufacturing Company, Inc.
 6. Value Engineered Products, Inc.
- C. Insulation-Insert Material for Cold Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate with vapor barrier.
- D. Insulation-Insert Material for Hot Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate.
- E. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- F. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- G. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.6 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
1. Manufacturers:
- a. Hilti, Inc.
 - b. MKT Fastening, LLC.
 - c. Powers Fasteners.
 - d. Simpson Strong-Tie Co.
- B. Mechanical-Expansion Anchors and Concrete Screws: Insert-wedge-type stainless steel, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used. For anchors resisting seismic loads and/or supporting life- safety systems including fire sprinkler systems, Anchors shall have been tested for 'Cracked Concrete' per A.C. 193 per a valid ICC-ES Evaluation Report. Manufacturers with these anchors have been designated below with: '*'
1. Manufacturers:
- a. B-Line Systems, Inc.; a division of Cooper Industries.
 - b. Empire Industries, Inc.
 - c. Hilti, Inc.
 - d. ITW Ramset/Red Head.
 - e. MKT Fastening, LLC.
 - f. Powers Fasteners.
 - g. Simpson Strong-Tie Co. *

2.7 PIPE STAND FABRICATION

- A. Pipe Stands, General: Shop or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.
- B. Compact Pipe Stand: One-piece plastic unit with integral-rod-roller, pipe clamps, or V-shaped cradle to support pipe, for roof installation without membrane penetration.
 - 1. Manufacturers:
 - a. Anvil International.
 - b. ERICO/Michigan Hanger Co.
 - c. MIRO Industries.
 - d. Unipure
- C. Low-Type, Single-Pipe Stand: One-piece stainless-steel base unit with plastic roller, for roof installation without membrane penetration.
 - 1. Manufacturers:
 - a. MIRO Industries.
- D. High-Type, Single-Pipe Stand: Assembly of base, vertical and horizontal members, and pipe support, for roof installation without membrane penetration.
 - 1. Manufacturers:
 - a. Anvil International.
 - b. ERICO/Michigan Hanger Co.
 - c. MIRO Industries.
 - d. Portable Pipe Hangers.
 - 2. Base: Stainless steel.
 - 3. Vertical Members: Two or more cadmium-plated-steel or stainless-steel, continuous-thread rods.
 - 4. Horizontal Member: Cadmium-plated-steel or stainless-steel rod with plastic or stainless-steel, roller-type pipe support.
- E. High-Type, Multiple-Pipe Stand: Assembly of bases, vertical and horizontal members, and pipe supports, for roof installation without membrane penetration.
 - 1. Manufacturers:
 - a. Anvil International.
 - b. Portable Pipe Hangers.
 - 2. Bases: One or more plastic.
 - 3. Vertical Members: Two or more protective-coated-steel channels.
 - 4. Horizontal Member: Protective-coated-steel channel.
 - 5. Pipe Supports: Galvanized-steel, clevis-type pipe hangers.
- F. Curb-Mounting-Type Pipe Stands: Shop- or field-fabricated pipe support made from structural-steel shape, continuous-thread rods, and rollers for mounting on permanent stationary roof curb.

2.8 PIPE POSITIONING SYSTEMS

- A. Description: IAPMO PS 42, system of metal brackets, clips, and straps for positioning piping in pipe spaces for plumbing fixtures for commercial applications.
- B. Manufacturers:
 - 1. C & S Mfg. Corp.
 - 2. HOLDRITE Corp.; Hubbard Enterprises.
 - 3. Samco Stamping, Inc.

2.9 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural-steel shapes.

2.10 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT APPLICATIONS

- A. Specific hanger and support requirements are specified in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized, metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use padded hangers for piping that is subject to scratching.
- F. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated stationary pipes, NPS 1/2 to NPS 30.
 - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of 120 to 450 deg F pipes, NPS 4 to NPS 16, requiring up to 4 inches of insulation.

3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes, NPS 3/4 to NPS 24, requiring clamp flexibility and up to 4 inches of insulation.
 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes, NPS 1/2 to NPS 24, if little or no insulation is required.
 5. Pipe Hangers (MSS Type 5): For suspension of pipes, NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated stationary pipes, NPS 3/4 to NPS 8.
 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 8.
 8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 8.
 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 2.
 10. Split Pipe-Ring with or without Turnbuckle-Adjustment Hangers (MSS Type 11): For suspension of noninsulated stationary pipes, NPS 3/8 to NPS 8.
 11. Extension Hinged or 2-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated stationary pipes, NPS 3/8 to NPS 3.
 12. U-Bolts (MSS Type 24): For support of heavy pipes, NPS 1/2 to NPS 30.
 13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 14. Pipe Saddle Supports (MSS Type 36): For support of pipes, NPS 4 to NPS 36, with steel pipe base stanchion support and cast-iron floor flange.
 15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes, NPS 4 to NPS 36, with steel pipe base stanchion support and cast-iron floor flange and with U-bolt to retain pipe.
 16. Adjustable, Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes, NPS 2-1/2 to NPS 36, if vertical adjustment is required, with steel pipe base stanchion support and cast-iron floor flange.
 17. Single Pipe Rolls (MSS Type 41): For suspension of pipes, NPS 1 to NPS 30, from 2 rods if longitudinal movement caused by expansion and contraction might occur.
 18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes, NPS 2-1/2 to NPS 20, from single rod if horizontal movement caused by expansion and contraction might occur.
 19. Complete Pipe Rolls (MSS Type 44): For support of pipes, NPS 2 to NPS 42, if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
 20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes, NPS 2 to NPS 24, if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
 21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes, NPS 2 to NPS 30, if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- G. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers, NPS 3/4 to NPS 20.
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers, NPS 3/4 to NPS 20, if longer ends are required for riser clamps.
- H. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.

3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- I. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18 or Simpson Blue Banger Concrete insert with UL & FM approvals): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded-Steel Brackets: For support of pipes from below, or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- J. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- K. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.

3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41 roll hanger with springs.
 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from base support.
 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from trapeze support.
 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- L. Comply with MSS SP-69 for trapeze pipe hanger selections and applications that are not specified in piping system Sections.
- M. Comply with MFMA-102 for metal framing system selections and applications that are not specified in piping system Sections.
- N. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.
- O. Use pipe positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Comply with SEI/ASCE 7 and with requirements for seismic-restraint devices in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- B. Steel Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- C. Trapeze Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping and support together on field-fabricated trapeze pipe hangers.
 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified above for individual pipe hangers.
 2. Field fabricate from ASTM A 36/A 36M, steel shapes selected for loads being supported. Weld steel according to AWS D1.1.
- D. Metal Framing System Installation: Arrange for grouping of parallel runs of piping and support together on field-assembled metal framing systems.

- E. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- F. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual. Powder actuated fasteners shall not be used for seismic bracing attachments.
 - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions. For anchors resisting seismic loads and/or supporting life-safety systems including fire sprinkler systems, anchors shall have been tested for 'Cracked Concrete' per A.C. 193 and shall have a valid ICC-ES Evaluation Report
- G. Pipe Stand Installation:
 - 1. Pipe Stand Types except Curb-Mounting Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
 - 2. Curb-Mounting-Type Pipe Stands: Assemble components or fabricate pipe stand and mount on permanent, stationary roof curb. Refer to Division 07 Section "Roof Accessories" for curbs.
- H. Pipe Positioning System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture. Refer to Division 22 Section "Plumbing Fixtures" for plumbing fixtures.
- I. Install hangers and supports complete with necessary inserts, bolts, rods, nuts, washers, and other accessories.
- J. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- K. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- L. Install lateral bracing with pipe hangers and supports to prevent swaying.
- M. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- N. Load Distribution: Install hangers and supports so piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- O. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and so maximum pipe deflections allowed by ASME B31.9 (for building services piping) are not exceeded.
- P. Insulated Piping: Comply with the following:
 - 1. Attach clamps and spacers to piping.

- a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits according to ASME B31.9 for building services piping.
- 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
- 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
- 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
 - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
 - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
- 5. Pipes NPS 8 and Larger: Include wood inserts.
- 6. Insert Material: Length at least as long as protective shield.
- 7. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make smooth bearing surface.
- C. Provide lateral bracing, to prevent swaying, for equipment supports. For applications where seismic bracing is required, 'Cracked Concrete' expansion anchors or concrete screws tested per A.C. 193 must be provided for seismic bracing anchorage where post-installed anchors are required.

3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.

- C. Field Welding: Comply with AWS D1.1 procedures for shielded metal arc welding, appearance and quality of welds, and methods used in correcting welding work, and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections so no roughness shows after finishing and contours of welded surfaces match adjacent contours.

3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches .

3.6 PAINTING

- A. Touch Up: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.
- B. Touch Up: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in Division 09 painting Sections.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION 220529

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SECTION 221316 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipe, tube, and fittings.
 - 2. Specialty pipe fittings.

1.3 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: **10-foot head of water.**

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.5 INFORMATIONAL SUBMITTALS

- A. Seismic Qualification Certificates: For waste and vent piping, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Detailed description of piping anchorage devices on which the certification is based and their installation requirements.
- B. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF/ANSI 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping; "NSF-sewer" for plastic sewer piping; "NSF-drain" for plastic drain piping, and "NSF-tubular" for plastic continuous waste piping.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 COPPER TUBE AND FITTINGS

- A. Copper DWV Tube: ASTM B 306, drainage tube, drawn temper.
- B. Copper Drainage Fittings: ASME B16.23, cast copper or ASME B16.29, wrought copper, solder-joint fittings.
- C. Hard Copper Tube: ASTM B 88, Type L and Type M, water tube, drawn temper.
- D. Soft Copper Tube: ASTM B 88, Type L, water tube, annealed temper.
- E. Copper Pressure Fittings:
 - 1. Copper Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint fittings. Furnish wrought-copper fittings if indicated.
 - 2. Copper Unions: MSS SP-123, copper-alloy, hexagonal-stock body with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.
- F. Copper Flanges: ASME B16.24, Class 150, cast copper with solder-joint end.
 - 1. Flange Gasket Materials: ASME B16.21, full-face, flat, nonmetallic, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
 - 2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- G. Solder: ASTM B 32, lead free with ASTM B 813, water-flushable flux.

2.3 PVC PIPE AND FITTINGS

- A. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.
- B. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.
- C. Adhesive Primer: ASTM F 656.
 - 1. Adhesive primer shall have a VOC content of 550 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 2. Adhesive primer shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- D. Solvent Cement: ASTM D 2564.
 - 1. PVC solvent cement shall have a VOC content of 510 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Install seismic restraints on piping. Comply with SEI/ASCE 7 and with requirements for seismic-restraint devices specified in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- K. Install aboveground copper tubing according to CDA's "Copper Tube Handbook."
- L. Install aboveground PVC piping according to ASTM D 2665.
- M. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- N. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 22 Section "Escutcheons for Plumbing Piping."

3.2 JOINT CONSTRUCTION

- A. Join copper tube and fittings with soldered joints according to ASTM B 828. Use ASTM B 813, water-flushable, lead-free flux and ASTM B 32, lead-free-alloy solder.
- B. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.

2. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 Appendixes.

3.3 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hanger and support devices and installation specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
 1. Install **carbon-steel** pipe hangers for horizontal piping in noncorrosive environments.
 2. Install **stainless-steel** pipe hangers for horizontal piping in corrosive environments.
 3. Install **carbon-steel** pipe support clamps for vertical piping in noncorrosive environments.
 4. Install stainless-steel pipe support clamps for vertical piping in corrosive environments.
 5. Vertical Piping: MSS Type 8 or Type 42, clamps.
 6. Install individual, straight, horizontal piping runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
 7. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 8. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Support horizontal piping and tubing within 12 inches of each **fitting and coupling or valve and coupling**.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.
- E. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 1. NPS 1-1/4: 72 inches with 3/8-inch rod.
 2. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 3. NPS 2-1/2: 108 inches with 1/2-inch rod.
- F. Install supports for vertical copper tubing every 10 feet.
- G. Install hangers for PVC piping with the following maximum horizontal spacing and minimum rod diameters:
 1. NPS 1-1/2 and NPS 2: 48 inches with 3/8-inch rod.
 2. NPS 3: 48 inches with 1/2-inch rod.
 3. NPS 4 and NPS 5: 48 inches with 5/8-inch rod.
- H. Install supports for vertical **PVC** piping every 48 inches.
- I. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

3.4 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.

- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect drainage and vent piping to the following:
 - 1. Equipment: Connect drainage piping as indicated. Provide shutoff valve if indicated and union for each connection. Use flanges instead of unions for connections NPS 2-1/2 and larger.
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- E. Make fixture and equipment connections according to the following unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.5 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

3.6 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.
- B. Aboveground, condensate drain piping **NPS 3** and smaller shall be **any of** the following:
 - 1. Copper DWV tube, copper drainage fittings, and soldered joints.
 - 2. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 - 3. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.

END OF SECTION 221316

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SECTION 23 0100 - MECHANICAL REQUIREMENTS

PART 1 - GENERAL

1.1 GENERAL CONDITIONS

- A. All sections of Division 22, & 23 shall comply with the Mechanical General Requirements. The standards established in this section as to quality of materials and equipment, the type and quality of workmanship, mode of operations, safety rules, code requirements, etc., shall apply to all sections of this Division as though they were repeated in each Division.

1.2 SCOPE OF WORK

- A. The project described herein is the Bear River Middle School Cooling Upgrade. This work shall include all labor, materials, equipment, fixtures, and devices for the entire mechanical work and a complete operating and tested installation as required for this project.

1.3 CODES & ORDINANCES

- A. All work shall be executed in accordance with all underwriters, public utilities, local and state rules and regulations applicable to the trade affected. Should any change in the plans and Specifications be required to comply with these regulations, the Contractor shall notify the Architect before the time of submitting his bid. After entering into contract, the Contractor will be held to complete all work necessary to meet these requirements without extra expense to the Owner. Where work required by drawings or specifications is above the standard required, it shall be done as shown or specified.
- B. Applicable codes:
 - 1. International Building code- 2024 Edition
 - 2. International Mechanical Code- 2024 Edition
 - 3. International Plumbing Code- 2024 Edition
 - 4. International Fire Code- 2024 Edition
 - 5. International Energy Code- 2024 Edition
 - 6. International Fuel Gas Code- 2024 Edition
 - 7. National Electrical Code- 2023 Edition

1.4 INDUSTRY STANDARDS

- A. All work shall comply with the following standards.
 - 1. Associated Air Balance council (AABC)
 - 2. Air Conditioning and Refrigeration Institute (ARI)
 - 3. Air Diffusion council (ADC)
 - 4. Air Movement and Control Association (AMCA)
 - 5. American Gas Association (AGA)
 - 6. American National Standards Institute (ANSI)
 - 7. American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE)
 - 8. American Society of Mechanical Engineers (ASME)
 - 9. American Society of Testing Materials (ASTM)
 - 10. American Water Works Association (AWWA)

11. Cooling Tower Institute (CTI)
12. ETL Testing Laboratories (ETL)
13. Institute of Electrical and Electronic Engineers (IEEE)
14. Hydronics Institute (HI)
15. Manufacturers Standardization Society of the Valve and Fitting Industry (MSS)
16. National Fire Protection Association (NFPA)
17. National Electrical Code (NEC)
18. National Electrical Manufacturers Association (NEMA)
19. National Electrical Safety code (NESC)
20. Utah safety Standard (OSHA), Utah State Industrial Council.
21. Sheet Metal and Air Conditioning Contractor's National Association (SMACNA)
22. Underwriters Laboratories (UL)
23. Tubular Exchanger Manufacturers Association, Inc. (TEMA)
24. Heat Exchanger Institute (HEI)
25. Hydraulic Institute (HI)
26. Thermal Insulation Manufacturer=s Association (TIMA)
27. Scientific Apparatus Makers Association (SAMA)

B. Compliance Verification:

1. All items required by code or specified to conform to the ASME code shall be stamped with the ASME seal.
2. Form U-1, the manufacturer=s data report for pressure vessels, is to be included in the Operation and Maintenance Manuals. National Board Register (NBR) numbers shall be provided where required by code.
3. Manufactured equipment which is represented by a UL classification and/or listing, shall bear the UL or equivalent ETL label.

1.5 UTILITIES & FEES

- A. All fees for permits required by this work will be paid by this division. The contractor shall obtain the necessary permits to perform this work. Unless noted otherwise, all systems furnished and or installed by this Contractor, shall be complete with all utilities, components, commodities and accessories required for a fully functioning system. This Contractor shall furnish smoke generators when required for testing, furnish glycol for glycol piping systems, full load of salt to fill brine tank for water softening system, furnish cleaners and water treatment additives.

1.6 SUBMITTALS AND SHOP DRAWINGS

- A. General: As soon as possible after the contract is awarded, but in no case more than 45 calendar days thereafter, the Contractor shall submit to the Architect manufacturer's data on products and materials to be used in the installation of mechanical systems for this project. The review of the submitted data will require a minimum of **14 days**. The first day starts after the day they are received in the engineer's office to which the project is being constructed from. If the Contractors schedule requires return of submitted literature in less than the allotted time, the Contractor shall accelerate his submittal delivery date. The Contractor shall resubmit all items requiring re-review within **14 days** of returned submittals. Refer to each specification section for items requiring submittal review. **If the re-submittal is returned a 2nd time for correction the Contractor will provide the specific equipment that is specified on the drawings and/or the specifications.** Written approval of the Owner's Representative shall be obtained before installing any such equipment or materials for the project.
- B. Review by the Owner's Representative is for general conformance of the submitted equipment to the project specification. **In no way** does such review relieve this Contractor of his obligation to

furnish equipment and materials that comply in detail to the specification **nor does it relieve** the Contractor of his obligation to determine actual field dimensions and conditions that may affect his work. **Regardless of any items overlooked** by the submittal review, the requirements of the contract drawings and specifications **must be followed** and are not waived or superseded **in any way** by the review.

- C. By description, catalog number, and manufacturer's names, standards of quality have been established by the Architect and the Engineer for certain manufactured equipment items and specialties that are to be furnished by this Division. Alternate products and equipment may be proposed for use only if specifically named in the specifications or if given written prior approval in published addenda. Design equipment is the equipment listed on the drawings or if not listed on the drawings is the equipment first named in the specifications.
- D. If the Engineer is required to do additional design work to incorporate changes caused by submitting equipment or products, different than the design equipment specified, as defined above, the contractor shall reimburse the engineer for additional time and expenses at the engineer's current, recognized, hourly rates.
- E. Submittal Format: At the contractor's discretion, project submittals may be in either of the formats described in the following paragraphs, but mixing the two formats is not acceptable.
 - 1. Electronic Submittal Format: Identify and incorporate information in each electronic submittal file as follows:
 - a. All items shall be submitted at one time except automatic temperature control drawings and seismic restraint drawings which may be submitted separately within **120 days** of the contract award date. Partial submittals will not be reviewed until the complete submittal is received.
 - b. Submitted electronic file shall bear the Contractor's stamp, indicating that he has checked all equipment being submitted; that each item will fit into the available space with the accesses shown on the drawings; and, further, that each item conforms to the capacity and quality standards given in the contract documents.
 - c. Submitted electronic file shall clearly indicate performance, quality, and utility requirements; shall show dimension and size of connection points; and shall include derating factors that were applied for each item of equipment to provide capacity at job site elevation. Temperature control submittals shall include piping and wiring diagrams, sequence of operation and equipment. Equipment must fit into the available space with allowance for operation, maintenance, etc. Factory piped and wired equipment shall include shop drawings for all internal wiring and piping furnished with the unit.
 - d. Submitted electronic file shall clearly show all required field install wiring, piping, and accessory installations required by the Contractor to provide a complete operating system.
 - e. Assemble complete submittal package into a single indexed file incorporating submittal requirements of a single Specification Section and transmittal form with links enabling navigation to each item.
 - f. Name file with submittal number or other unique identifier, including revision identifier.
 - g. Electronic file shall be completely electronically searchable or it will be rejected.**
 - h. Provide means for insertion to permanently record Contractor's review and approval markings and action taken by:
 - 1) Architect.**
 - i. Transmittal Form for Electronic Submittals:
 - 1) Use one of the following options acceptable to the Owner;

- a) **Software-generated form from electronic project management software.**
 - b) **Electronic form.**
- 2) The Electronic Submittal shall contain the following information:
- a) Project name.
 - b) Date.
 - c) Name and address of Architect.
 - d) Name of Construction Manager.
 - e) Name of Contractor.
 - f) Name of firm or entity that prepared submittal.
 - g) Names of subcontractor, manufacturer, and supplier.
 - h) Category and type of submittal.
 - i) Submittal purpose and description.
 - j) Specification Section number and title.
 - k) Specification paragraph number or drawing designation and generic name for each of multiple items.
 - l) Drawing number and detail references, as appropriate.
 - m) Location(s) where product is to be installed, as appropriate.
 - n) Related physical samples submitted directly.
 - o) Indication of full or partial submittal.
 - p) Transmittal number[, numbered consecutively].
 - q) Submittal and transmittal distribution record.
 - r) Other necessary identification.
 - s) Remarks.
- j. Metadata: Include the following information as keywords in the electronic submittal file metadata:
- 1) Project name.
 - 2) Number and title of appropriate Specification Section.
 - 3) Manufacturer name.
 - 4) Product name.

1.7 DRAWINGS AND MEASUREMENTS

- A. Construction Drawings: The contract document drawings show the general design, arrangements, and extent of the system. In certain cases, the drawings may include details that show more nearly exact locations and arrangements; however, the locations, as shown diagrammatically, are to be regarded as general.
- B. It shall be the work of this Section to make such slight alterations as may be necessary to make adjustable parts fit to fixed parts, leaving all complete and in proper shape when done. All dimensions given on the drawings shall be verified as related to this work and with the Architect's office before work is started.
- C. This Section shall carefully study building sections, space, clearances, etc., and then provide offsets in piping or ductwork as required to accommodate the building structure without additional cost to the Owner. In any case and at any time during the construction process, a change in location required by obstacles or the installation of other trades not shown on the mechanical plans shall be made without charge.
- D. The drawings shall not be scaled for roughing in measurements nor shall they be used as shop drawings. Where drawings are required for these purposes or where drawings must be made from field measurements, the Contractor shall take the necessary measurements and prepare the drawings. Shop drawings of the various subcontractors shall be coordinated to eliminate all

interferences and to provide sufficient space for the installation of all equipment, piping, ductwork, etc.

- E. The drawings and specifications have been prepared to supplement each other and they shall be interpreted as an integral unit with items shown on one and not the other being furnished and installed as though shown and called out on both.
- F. Coordination Drawings: The contractor shall provide coordination drawings for mechanical rooms, fan rooms, equipment rooms, and congested areas to eliminate conflicts with equipment, piping, or work of other trades. The drawings shall be a minimum scale of 1/4 inch= 1 foot and of such detail as may be required by the Engineer to fully illustrate the work. These drawings shall include all piping, conduit, valves, equipment, and ductwork.

1.8 CONTRACTOR'S USE OF BUILDING EQUIPMENT

- A. The Contractor may use equipment such as electric motors, fans, heat exchangers, filters, etc., with the written permission of the Owner. As each piece of equipment is used (such as electric motors and fans), maintenance procedures approved by the manufacturer are to be followed. A careful record is to be kept of the length of the time the equipment is used, maintenance procedures followed, and any difficulty encountered. The record is to be submitted to the Owner upon acceptance. All fan belts and filter media (such as bearings) shall be carefully inspected just prior to acceptance. Any excessive wear noted shall require replacement. New filter media shall be installed in air handlers at the time systems are turned over to the owner.

1.9 EXISTING CONDITIONS

- A. The Contractor shall carefully examine all existing conditions that might affect the mechanical system and shall compare these conditions with all drawings and specifications for work included under this contract. He shall, at such time, ascertain and check all conditions that may affect his work. No allowance shall subsequently be made in his behalf for an extra expense incurred as a result of his failure or neglect to make such examination. This Contractor shall include in his bid proposal all necessary allowances to repair or replace any item that will remain or will be removed, and any item that will be damaged or destroyed by new construction.
- B. The Contractor shall remove all abandoned piping, etc., required by new construction and cap or plug openings. No capping, etc., shall be exposed in occupied areas. All openings of items removed shall be sealed to match adjacent surfaces.
- C. The Contractor shall verify the exact location of all existing services, utilities, piping, etc., and make connections to existing systems as required or as shown on the drawings. The exact location of each utility line, together with size and elevation, shall be established before any on-site lines are installed. Should elevation or size of existing main utility lines make connections to them impossible as shown on drawings, then notification of such shall immediately be given to the Owners Representative for a decision.

1.10 EQUIPMENT CAPACITIES

- A. Capacities shown for equipment in the specifications and on the drawings are the minimum acceptable. No equipment shall be considered as an alternate that has capacities or performance less than that of design equipment.

- B. All equipment shall give the specified capacity and performance at the job-site elevation. Manufacturers' standard ratings shall be adjusted accordingly. All capacities and performances listed on drawings or in specifications are for job-site conditions.

1.11 SEISMIC REQUIREMENTS FOR EQUIPMENT

- A. All equipment shall be furnished structurally adequate to withstand seismic forces as outlined in the International Building Code.

1.12 COOPERATION WITH OTHER TRADES

- A. The Contractor shall refer to other drawings and parts of this specification that cover work of other trades that is carried on in conjunction with the mechanical work such that all work can proceed without interference resulting from lack of coordination.
- B. The Contractor shall properly size and locate all openings, chases, sleeves, equipment bases, and accesses. He shall provide accurate wiring diagrams to the Electrical Contractor for all equipment furnished under this Division.
- C. The ceiling cavity must be carefully reviewed and coordinated with all trades. In the event of conflict, the installation of the mechanical equipment and piping shall be in the following order: plumbing, waste, and soil lines; supply, return, and exhaust ductwork; water piping; medical gases; fire protection piping; and pneumatic control piping.
- D. The mechanical Contractor shall insure that the installation of all piping, ducts and equipment is in compliance with Articles 110-16 and 384-4 of the National Electrical Code relative to proper clearances in front of and over all electrical panels and equipment. No piping or ductwork will be allowed to run over electrical panel.

1.13 RESPONSIBILITY OF CONTRACTOR

- A. The Contractor is responsible for the installation of a satisfactory piece of work in accordance with the true intent of the drawings and specifications. He shall provide, as a part of his work and without expense, all incidental items required even though these items are not particularly specified or indicated. The installation shall be made so that its several component parts will function together as a workable system and shall be left with all equipment properly adjusted and in working order. The Contractor shall familiarize the Owner's Representative with maintenance and lubrication instructions as prepared by the Contractor and shall explain and fully instruct him relative to operating, servicing, and maintenance of them.
- B. If a conflict arises between the drawings and the specifications the most stringent procedure/action shall be followed. A clarification to the engineer will help to determine the course of action to be taken. If a conflict arises between specification sections the engineer will determine which course of action is to be followed.

1.14 PIPE AND DUCT OPENINGS AND EQUIPMENT RECESSES

- A. Pipe and duct chases, openings, and equipment recesses shall be provided by others only if shown on architectural or structural drawings. All openings for the mechanical work, except where plans and specifications indicate otherwise, shall be provided as work of this Division. Include openings information with coordination drawings.

- B. Whether chases, recesses, and openings are provided as work of this Division or by others, this Contractor shall supervise their construction and be responsible for the correct size and location even though detailed and dimensioned on the drawings. This Contractor shall pay for all necessary cutting, repairing, and finishing if any are left out or incorrectly made. All necessary openings thru existing walls, ceilings, floors, roofs, etc. shall be provided by this Contractor unless indicated otherwise by the drawing and/or specifications.

1.15 UNFIT OR DAMAGED WORK

- A. Any part of this installation that fails, is unfit, or becomes damaged during construction, shall be replaced or otherwise made good. The cost of such remedy shall be the responsibility of this Division.

1.16 WORKMANSHIP

- A. Workmanship shall be the best quality of its kind for the respective industries, trades, crafts, and practices, and shall be acceptable in every respect to the Owner's representative. Nothing contained herein shall relieve the Contractor from making good and perfect work in all details in construction.

1.17 SAFETY REGULATION

- A. The Contractor shall comply with all local, Federal, and OSHA safety requirements in performance with this work. (See General Conditions). This Contractor shall be required to provide equipment, supervision, construction, procedures, and all other necessary items to assure safety to life and property.

1.18 ELECTRICAL SERVICES

- A. All equipment control wiring and all automatic temperature control wiring including all necessary contacts, relays, and interlocks, whether low or line voltage, except power wiring, shall be furnished and installed as work of this Division unless shown to be furnished by Division 26. All such wiring shall be in conduit as required by electrical codes. Wiring in the mechanical rooms, fans rooms and inaccessible ceilings and walls shall be installed in conduit as well. Installation of any and all wiring done under Division 21, 22 and 23 shall be in accordance with the requirements of Division 26, Electrical.
- B. All equipment that requires an electrical connection shall be furnished so that it will operate properly and deliver full capacity on the electrical service available.
- C. Refer to the electrical control equipment and wiring shown on the diagrams. Any changes or additions required by specific equipment furnished shall be the complete responsibility of the Contractor furnishing the equipment.
- D. The Mechanical Contractor must coordinate with the Electrical Contractor to insure that all required components of control work are included and fully understood. No additional cost shall accrue to the Owner as a result of lack of such coordination.

1.19 WORK, MATERIALS, AND QUALITY OF EQUIPMENT

- A. Unless otherwise specified, all materials shall be new and of the best quality of their respective kinds and all labor shall be done in a most thorough and workmanlike manner.
- B. Products or equipment of any of the manufacturers cited herein or any of the products approved by the Addenda may be used. However, where lists of products are cited herein, the one first listed in the design equipment used in drawings and schedules to establish size, quality, function, and capacity standards. If other than design equipment is used, it shall be carefully checked for access to equipment, electrical and control requirements, valving, and piping. Should changes or additions occur in piping, valving, electrical work, etc., or if the work of other Contractors would be revised by the alternate equipment, the cost of all changes shall be borne as work of this Division.
- C. The Execution portions of the specifications specify what products and materials may be used. Any products listed in the Product section of the specification that are not listed in the Execution portion of the specification may not be used without written approval by the Engineer.
- D. The access to equipment shown on the drawings is the minimum acceptable space requirements. No equipment that reduces or restricts accessibility to this or any other equipment will be considered.
- E. All major items of equipment are specified in the equipment schedules on the drawings or in these specifications and shall be furnished complete with all accessories normally supplied with the catalog item listed and all other accessories necessary for a complete and satisfactory installation.
- F. All welders shall be certified in accordance with Section IX of the ASME Boiler and Pressure Vessel Code, latest Edition.

1.20 PROTECTION AGAINST WEATHER AND STORING OF MATERIALS

- A. All equipment and materials shall be properly stored and protected against moisture, dust, and wind. Coverings or other protection shall be used on all items that may be damaged or rusted or may have performance impaired by adverse weather or moisture conditions. Damage or defect developing before acceptance of the work shall be made good at the Contractor's expense.
- B. All open duct and pipe openings shall be adequately covered at all times.

1.21 INSTALLATION CHECK

- A. An experienced, competent, and authorized representative of the manufacturer or supplier of each item of equipment indicated in the equipment schedule and the seismic supplier shall visit the site of the work and inspect, check, adjust if necessary, and approve the equipment installation. In each case, the equipment supplier's representative shall be present when the equipment is placed in operation. The equipment supplier's representative shall revisit the job site as often as necessary until all trouble is corrected and the equipment installation and operation is satisfactory to the Engineer.
- B. Each equipment supplier's representative shall furnish to the Owner, through the Engineer, a written report certifying that the equipment (1) has been properly installed and lubricated; (2) is in accurate alignment; (3) is free from any undue stress imposed by connecting piping or anchor bolts; and, (4) has been operated under full load conditions and that it operated satisfactorily.
- C. All costs for this work shall be included in the prices quoted by equipment suppliers.

1.22 EQUIPMENT LUBRICATION

- A. The Contractor shall properly lubricate all pieces of equipment before turning the building over to the Owner. A linen tag shall be attached to each piece of equipment, showing the date of lubrication and the lubricant used. No equipment shall be started until it is properly lubricated.
- B. Necessary time shall be spent with the Owner's Representative to thoroughly familiarize him with all necessary lubrications and maintenance that will be required of him.
- C. Detergent oil as used for automotive purposes shall not be used for this work.

1.23 CUTTING AND PATCHING

- A. No cutting or drilling in structural members shall be done without written approval of the Architect. The work shall be carefully laid out in advance, and cutting, channeling, chasing, or drilling of floors, walls, partitions, ceilings, or other surfaces necessary for the mechanical work shall be carefully done. Any damage to building, piping, or equipment shall be repaired by professional plasterers, masons, concrete workers, etc., and all such work shall be paid for as work of this Division.
- B. When concrete, grading, etc., is disturbed, it shall be restored to original condition as described in the applicable Division of this Specification.

1.24 ACCESS

- A. Provide access doors in walls, ceilings and floors by this division unless otherwise noted. For access to mechanical equipment such as valves, dampers, VAV boxes, fans, controls, etc. Refer to Division 8 for door specifications. All access doors shall be 24" x 24" unless otherwise indicated or required. Coordinate location of doors with the Architect prior to installation. . If doors are not specified in Division 8, provide the following: Doors in ceilings and wall shall be equal to JR Smith No. 4760 bonderized and painted. Doors in tile walls shall be equal to JR Smith No. 4730 chrome plated. Doors in floors shall be equal to JR Smith No. 4910
- B. Valves: Valve must be installed in locations where access is readily available. If access is compromised, as judged by the Mechanical Engineer, these valves shall be relocated where directed at the Contractors expense.
- C. Equipment: Equipment must be installed in locations and orientations so that access to all components requiring service or maintenance will not be compromised. If access is compromised, as judged by the Mechanical Engineer, the contractor shall modify the installation as directed by the Engineer at the Contractors expense.
- D. It is the responsibility of this division to install terminal boxes, valves and all other equipment and devices so they can be accessed. If any equipment or devices are installed so they cannot be accessed on a ladder a catwalk and ladder system shall be installed above the ceiling to access and service this equipment.

1.25 CLEANING AND PAINTING

- A. Cleaning: After all tests and adjustments have been made and all systems pronounced satisfactory for permanent operation, this Contractor shall clean all exposed piping, ductwork, insulated members, fixture, and equipment installed under this Section and leave them ready for painting. He shall refinish any damaged finish and leave everything in proper working order. The Contractor

shall remove all stains or grease marks on walls, floors, glass, hardware, fixtures, or elsewhere, caused by his workman or for which he is responsible. He shall remove all stickers on plumbing fixtures, do all required patching up and repair all work of others damaged by this division of the work, and leave the premises in a clean and orderly condition.

- B. Painting: Painting of exposed pipe, insulated pipe, ducts, or equipment is work of Division 9, Painting.
- C. Mechanical Contractor: All equipment which is to be furnished in factory prefinished conditions by the mechanical Contractor shall be left without mark, scratch, or impairment to finish upon completion of job. Any necessary refinishing to match original shall be done. Do not paint over nameplates, serial numbers, or other identifying marks.
- D. Removal of Debris, Etc: Upon completion of this division of the work, remove all surplus material and rubbish resulting from this work, and leave the premises in a clean and orderly condition.

1.26 CONTRACT COMPLETION

- A. Incomplete and Unacceptable Work: If additional site visits or design work is required by the Engineer or Architect because of the use of incomplete or unacceptable work by the Contractor, then the Contractor shall reimburse the Engineer and Architect for all additional time and expenses involved.
- B. Maintenance Instructions: The Contractor shall furnish the Owner complete printed and illustrated operating and maintenance instructions covering all units of mechanical equipment, together with parts lists.
- C. Instructions To Owner's Representatives: In addition to any detailed instructions called for, the mechanical Contractor must provide, without expense to the Owner, competent instructors to train the Owner's representatives who will be in charge of the apparatus and equipment, in the care, adjustment, and operation of all parts on the heating, air conditioning, ventilating, plumbing, fire protection, and automatic temperature control equipment. Instruction dates shall be scheduled by the Contractor at the time of the Engineer's final compliance walkthrough. A written report specifying times, dates, and name of personnel instructed shall be forwarded to the Architect. A minimum of four 8-hour instruction periods shall be provided. The instruction periods will be broken down to shorter periods when requested by the Owner. The total instruction hours shall not be reduced. The ATC Contractor shall provide 4 hours of instructions. The remaining hours shall be divided between the mechanical and sheet metal Contractor.
- D. Guarantee: By the acceptance of any contract award for the work herein described or shown on the drawings, the Contractor assumes the full responsibility imposed by the guarantee as set forth herein and in the General Conditions, and should protect himself through proper guarantees from equipment and special equipment Contractors and from subcontractors as their interests may appear.
- E. The guarantee so assumed by the Contractor and as work of this Section is as follows:
 - 1. That the entire mechanical system, including plumbing, heating, and air-conditioning system shall be quiet in operation.
 - 2. That the circulation of water shall be complete and even.
 - 3. That all pipes, conduit, and connections shall be perfectly free from foreign matter and pockets and that all other obstructions to the free passage of air, water, liquid, sewage, and vent shall be removed.

4. That he shall make promptly and free of charge, upon notice from the Owner, any necessary repairs due to defective workmanship or materials that may occur during a period of one year from date of Substantial Completion.
5. That all specialties, mechanical, and patent devices incorporated in these systems shall be adjusted in a manner that each shall develop its maximum efficiency in the operation of the system; i.e., diffusers shall deliver the designed amount of air shown on drawings, thermostats shall operate to the specified limits, etc.
6. All equipment and the complete mechanical, ductwork, piping and plumbing systems shall be guaranteed for a period of one year from the date of the Architect's Certificate of Substantial Completion, this includes all mechanical, ductwork, piping and plumbing equipment and products and is not limited to boiler, chillers, coils, fans, filters etc. Any equipment supplier not willing to comply with this guarantee period shall not submit a bid price for this project. The Contractor shall be responsible for a 100-percent guarantee for the system and all items of equipment for this period. If the contractor needs to provide temporary heating or cooling to the building and or needs to insure systems are installed properly and or to meet the project schedule the guaranteed of all systems and equipment shall be as indicated above, on year from the date of the Architect's Certificate of Substantial Completion.
7. All filters used during construction shall be replaced just before equipment is turned over to the Owner, and all required equipment and parts shall be oiled. Any worn parts shall also be replaced.
8. If any systems or equipment is used for temporary heating or cooling the systems shall be protected so they remain clean. I.e. if the ductwork systems are used temporary filters and a filter holder (not duct-taped to ducts or grilles) shall be installed to insure the systems and the equipment remain clean.

1.27 CURBS

- A. Unless otherwise noted in these specifications or on the documents all roof curbs for all equipment are to be provided by Division 22 and 23.

1.28 TEST RUN

- A. The Mechanical Contractor shall operate the mechanical system for a minimum of 30 days to prove the operation of the system.

1.29 EQUIPMENT STARTUP AND CHECKOUT:

- A. Each major piece of equipment shall be started and checked out by an authorized representative of the equipment manufacturer. A certificate indicating the equipment is operating to the satisfaction of the manufacturer shall be provided and shall be included in the commissioning report.
- B. This contractor shall coordinate commissioning procedures and activities with the commissioning agent.

1.30 DEMOLITION

- A. General: Demolish and remove existing construction only to the extent required by new construction and as indicated. Use methods required to complete the Work within limitations of governing regulations and as follows:

- B. Proceed with demolition systematically, from higher to lower level. Complete selective demolition operations above each floor or tier before disturbing supporting members on the next lower level.
- C. Neatly cut openings and holes plumb, square, and true to dimensions required. Use cutting methods least likely to damage construction to remain or adjoining construction. Use hand tools or small power tools designed for sawing or grinding, not hammering and chopping, to minimize disturbance of adjacent surfaces. Temporarily cover openings to remain.
- D. Cut or drill from the exposed or finished side into concealed surfaces to avoid marring existing finished surfaces.
- E. Do not use cutting torches until work area is cleared of flammable materials. At concealed spaces, such as duct and pipe interiors, verify condition and contents of hidden space before starting flame-cutting operations. Maintain portable fire-suppression devices during flame-cutting operations.
- F. Maintain adequate ventilation when using cutting torches.
- G. Remove decayed, vermin-infested, or otherwise dangerous or unsuitable materials and promptly dispose of off-site.
- H. Remove structural framing members and lower to ground by method suitable to avoid free fall and to prevent ground impact or dust generation.
- I. Locate selective demolition equipment and remove debris and materials so as not to impose excessive loads on supporting walls, floors, or framing.
- J. Dispose of demolished items and materials promptly.
- K. Return elements of construction and surfaces that are to remain to condition existing before selective demolition operations began.
- L. Existing Facilities: Comply with building manager's requirements for using and protecting elevators, stairs, walkways, loading docks, building entries, and other building facilities during selective demolition operations.
- M. Concrete: Demolish in sections. Cut concrete full depth at junctures with construction to remain and at regular intervals, using power-driven saw, then remove concrete between saw cuts.
- N. Masonry: Demolish in small sections. Cut masonry at junctures with construction to remain, using power-driven saw, and then remove masonry between saw cuts.
- O. Concrete Slabs-on-Grade: Saw-cut perimeter of area to be demolished, then break up and remove.
- P. Air-Conditioning Equipment: Remove equipment without releasing refrigerants.

END OF SECTION 23 0100

SECTION 230500 - COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Piping materials and installation instructions common to most piping systems.
 - 2. Transition fittings.
 - 3. Dielectric fittings.
 - 4. Mechanical sleeve seals.
 - 5. Sleeves.
 - 6. Escutcheons.
 - 7. Grout.
 - 8. Equipment installation requirements common to equipment sections.
 - 9. Painting and finishing.
 - 10. Concrete bases.
 - 11. Supports and anchorages.
 - 12. Link-Seal

1.3 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct chases, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, and crawlspaces.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces, mechanical equipment rooms, accessible pipe shafts, accessible plumbing chases, and accessible tunnels.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and chases.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.
- F. The following are industry abbreviations for plastic materials:
 - 1. CPVC: Chlorinated polyvinyl chloride plastic.
 - 2. PVC: Polyvinyl chloride plastic.

G. The following are industry abbreviations for rubber materials:

1. EPDM: Ethylene-propylene-diene terpolymer rubber.
2. NBR: Acrylonitrile-butadiene rubber.

1.4 SUBMITTALS

A. Product Data: For the following:

1. Transition fittings.
2. Dielectric fittings.
3. Mechanical sleeve seals.
4. Escutcheons.

B. Welding certificates.

1.5 QUALITY ASSURANCE

A. Steel Support Welding: Qualify processes and operators according to AWS D1.1, "Structural Welding Code--Steel."

B. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."

1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.

C. Electrical Characteristics for HVAC Equipment: Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.

B. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.

1.7 COORDINATION

A. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction, to allow for HVAC installations.

B. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components as they are constructed.

C. Coordinate requirements for access panels and doors for HVAC items requiring access that are concealed behind finished surfaces. Access panels and doors are specified in Division 08 Section "Access Doors and Frames."

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 PIPE, TUBE, AND FITTINGS

- A. Refer to individual Division 23 piping Sections for pipe, tube, and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

2.3 JOINING MATERIALS

- A. Refer to individual Division 23 piping Sections for special joining materials not listed below.
- B. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 - 1. ASME B16.21, nonmetallic, flat, asbestos-free, **1/8-inch** maximum thickness unless thickness or specific material is indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
 - 2. AWWA C110, rubber, flat face, **1/8 inch** thick, unless otherwise indicated; and full-face or ring type, unless otherwise indicated.
- C. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- D. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- E. Brazing Filler Metals: AWS A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing, unless otherwise indicated; and AWS A5.8, BAg1, silver alloy for refrigerant piping, unless otherwise indicated.
- F. Welding Filler Metals: Comply with AWS D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.4 TRANSITION FITTINGS

- A. Plastic-to-Metal Transition Fittings: CPVC and PVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions; one end with threaded brass insert, and one solvent-cement-joint end.
 - 1. Manufacturers:

- a. Eslon Thermoplastics.
- B. Plastic-to-Metal Transition Adaptors: One-piece fitting with manufacturer's SDR 11 equivalent dimensions; one end with threaded brass insert, and one solvent-cement-joint end.
 - 1. Manufacturers:
 - a. Thompson Plastics, Inc.

2.5 DIELECTRIC FITTINGS

- A. General: Assembly or fitting with insulating material isolating joined dissimilar metals, to prevent galvanic action and stop corrosion.
- B. Description: Combination of copper alloy and ferrous; threaded, solder, plain, and weld-neck end types and matching piping system materials.
- C. Insulating Material: Suitable for system fluid, pressure, and temperature.
- D. Dielectric Unions: Factory-fabricated, union assembly, for **250-psig** minimum working pressure at **180 deg F**.
- E. Dielectric Flanges: Factory-fabricated, companion-flange assembly, for **150- or 300-psig** minimum working pressure as required to suit system pressures.
- F. Dielectric-Flange Insulation Kits: Field-assembled, companion-flange assembly, full-face or ring type. Components include neoprene or phenolic gasket, phenolic or polyethylene bolt sleeves, phenolic washers, and steel backing washers.
 - 1. Provide separate companion flanges and steel bolts and nuts for **150- or 300-psig** minimum working pressure as required to suit system pressures.
- G. Dielectric Couplings: Galvanized-steel coupling with inert and noncorrosive, thermoplastic lining; threaded ends; and **300-psig** minimum working pressure at **225 deg F**.
- H. Dielectric Nipples: Electroplated steel nipple with inert and noncorrosive, thermoplastic lining; plain, threaded, or grooved ends; and **300-psig** minimum working pressure at **225 deg F**.
 - 1. Manufacturers:
 - a. Capitol Manufacturing Co.
 - b. Central Plastics Company.
 - c. Watts Industries, Inc.; Water Products Div

2.6 MECHANICAL SLEEVE SEALS

- A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.
 - 1. Manufacturers:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.

- c. Metraflex Co.
 - d. Pipeline Seal and Insulator, Inc.
2. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 3. Pressure Plates: Stainless steel. Include two for each sealing element.
 4. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.7 SLEEVES

- A. Galvanized-Steel Sheet: **0.0239-inch** minimum thickness; round tube closed with welded longitudinal joint.
- B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.
- C. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- D. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
 1. Underdeck Clamp: Clamping ring with set screws.
- E. Molded PVC: Permanent, with nailing flange for attaching to wooden forms.
- F. PVC Pipe: ASTM D 1785, Schedule 40.

2.8 ESCUTCHEONS

- A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished chrome-plated finish.
- C. One-Piece, Cast-Brass Type: With set screw.
 1. Finish: Polished chrome-plated and rough brass.
- D. One-Piece, Stamped-Steel Type: With set screw or spring clips and chrome-plated finish.
- E. Split-Plate, Stamped-Steel Type: With concealed hinge, set screw or spring clips, and chrome-plated finish.

2.9 GROUT

- A. Description: ASTM C 1107, Grade B, non-shrink and nonmetallic, dry hydraulic-cement grout.

1. Characteristics: Post-hardening, volume-adjusting, non-staining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
2. Design Mix: **5000-psi**, 28-day compressive strength.
3. Packaging: Premixed and factory packaged.

2.10 LINK-SEAL MODULAR SEAL PRESSURE PLATES

- A. Link-Seal® modular seal pressure plates shall be molded of glass reinforced Nylon Polymer with the following properties:
 1. Izod Impact - Notched = **2.05ft-lb/in.** per ASTM D-256
 2. Flexural Strength @ Yield = **30,750 psi** per ASTM D-790
 3. Flexural Modulus = **1,124,000 psi** per ASTM D-790
 4. Elongation Break = 11.07% per ASTM D-638
 5. Specific Gravity = 1.38 per ASTM D-792
- B. Models LS200-275-300-315 shall incorporate the most current Link-Seal® Modular Seal design modifications and shall include an integrally molded compression assist boss on the top (bolt entry side) of the pressure plate, which permits increased compressive loading of the rubber sealing element. Models 315-325-340-360-400-410-425-475-500-525-575-600 shall incorporate an integral recess known as a "Hex Nut Interlock" designed to accommodate commercially available fasteners to insure proper thread engagement for the class and service of metal hardware. All pressure plates shall have a permanent identification of the manufacturer's name molded into it.
- C. For fire service, pressure plates shall be steel with 2-part Zinc Dichromate Coating.
- D. Link-Seal® Modular Seal Hardware: All fasteners shall be sized according to latest Link-Seal® modular seal technical data. Bolts, flange hex nuts shall be:
 1. 316 Stainless Steel per ASTM F593-95, with a **85,000 psi** average tensile strength.

PART 3 - EXECUTION

3.1 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. Install piping according to the following requirements and Division 23 Sections specifying piping systems.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

- F. Install piping to permit valve servicing.
- G. Install piping at indicated slopes.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Install piping to allow application of insulation.
- K. Select system components with pressure rating equal to or greater than system operating pressure.
- L. Install escutcheons for penetrations of walls, ceilings, and floors according to the following:
 - 1. New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - b. Chrome-Plated Piping: One-piece, cast-brass type with polished chrome-plated finish.
 - c. Insulated Piping: One-piece, stamped-steel type with spring clips.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished chrome-plated finish.
 - e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type.
 - f. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece or split-casting, cast-brass type with polished chrome-plated finish.
 - g. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge and set screw.
- M. Install sleeves for pipes passing through concrete and masonry walls and concrete floor and roof slabs.
- N. Install sleeves for pipes passing through concrete and masonry walls, gypsum-board partitions, and concrete floor and roof slabs.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas **2 inches** above finished floor level. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
 - 2. Install sleeves in new walls and slabs as new walls and slabs are constructed.
 - 3. Install sleeves that are large enough to provide **1/4-inch** annular clear space between sleeve and pipe or pipe insulation. Use the following sleeve materials:
 - a. PVC Steel Pipe Sleeves: For pipes smaller than **NPS 6**.
 - b. Steel Sheet Sleeves: For pipes **NPS 6** and larger, penetrating gypsum-board partitions.
 - c. Stack Sleeve Fittings: For pipes penetrating floors with membrane waterproofing. Secure flashing between clamping flanges. Install section of cast-iron soil pipe to extend sleeve to **2 inches** above finished floor level. Refer to Division 07 Section "Sheet Metal Flashing and Trim" for flashing.

- 1) Seal space outside of sleeve fittings with grout.
 4. Except for underground wall penetrations, seal annular space between sleeve and pipe or pipe insulation, using joint sealants appropriate for size, depth, and location of joint. Refer to Division 07 Section "Joint Sealants" for materials and installation.
 - O. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 1. Install steel pipe for sleeves smaller than **6 inches** in diameter.
 2. Install cast-iron "wall pipes" for sleeves **6 inches** and larger in diameter.
 3. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
 - P. Underground, Exterior-Wall Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Select sleeve size to allow for **1-inch** annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 1. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
 - Q. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Refer to Division 07 Section "Penetration Firestopping" for materials.
 - R. Verify final equipment locations for roughing-in.
 - S. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.
- 3.2 PIPING JOINT CONSTRUCTION
- A. Join pipe and fittings according to the following requirements and Division 23 Sections specifying piping systems.
 - B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
 - C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
 - D. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
 - E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.

- F. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.
- H. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

3.3 PIPING CONNECTIONS

- A. Make connections according to the following, unless otherwise indicated:
 - 1. Install unions, in piping **NPS 2** and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping **NPS 2-1/2** and larger, adjacent to flanged valves and at final connection to each piece of equipment.
 - 3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.
 - 4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.4 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to allow maximum possible headroom unless specific mounting heights are not indicated.
- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- C. Install HVAC equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.

3.5 PAINTING

- A. Painting of HVAC systems, equipment, and components is specified in Division 09 Sections "Interior Painting" and "Exterior Painting."
- B. Damage and Touchup: Repair marred and damaged factory-painted finishes with materials and procedures to match original factory finish.

3.6 CONCRETE BASES

- A. Concrete Bases: Anchor equipment to concrete base according to equipment manufacturer's written instructions and according to seismic codes at Project.
 - 1. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit.
 - 2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on **18-inch** centers around the full perimeter of the base.
 - 3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.
 - 4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 5. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 6. Install anchor bolts according to anchor-bolt manufacturer's written instructions.
 - 7. Use **3000-psi**, 28-day compressive-strength concrete and reinforcement as specified in Division 03 Section "Miscellaneous Cast-in-Place Concrete."

3.7 ERECTION OF METAL SUPPORTS AND ANCHORAGES

- A. Refer to Division 5 Section "Metal Fabrications" for structural steel.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor HVAC materials and equipment.
- C. Field Welding: Comply with AWS D1.1.

3.8 GROUTING

- A. Mix and install grout for HVAC equipment base bearing surfaces, pump and other equipment base plates, and anchors.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placement of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases and provide smooth bearing surface for equipment.
- G. Place grout around anchors.
- H. Cure placed grout.

3.9 LINK SEAL

- A. Provide Link Seal at all piping penetrations from the outside.

END OF SECTION 230500

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SECTION 230550 - OPERATION AND MAINTENANCE OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. All pertinent sections of Division 22, & 23 Mechanical General Requirements, are part of the work of this Section.

1.2 SCOPE OF WORK

- A. Submission of Operating and Maintenance Manuals complete with Balancing reports.
- B. Coordination of work required for system commissioning.
- C. **Provide a hard copy and an electronic copy on CD of the O and M manual fully searchable in PDF format.**

1.3 SUBMITTALS

- A. Submit product data in accordance with Division 1 and Section 230100. Submit the following:
 - 1. Sample of O and M manual outline.
 - 2. Hard copy and an electronic copy on CD of the O and M manual fully searchable in PDF format. Both the hard copy and the electronic copy are to be fully indexed. The electronic copy shall also have a linked index.

PART 2 - PRODUCTS

2.1 O & M MANUALS

- A. The operating and maintenance manuals shall be as follows:
 - 1. Binders shall be size 8-1/2 x 11-inch sheets. The front cover and backbone shall be labeled as follows:

OPERATING AND MAINTENANCE
MANUAL
FOR THE

(INSERT PROJECT NAME)

(INSERT PROJECT COMPLETION YEAR)

VOLUME No. ()

Resolut Group

(INSERT ARCHITECT)

PART 3 - EXECUTION

3.1 OPERATING AND MAINTENANCE MANUALS:

- A. Work under this section shall be performed in concert with the contractor performing the system testing and balancing. Two (2) copies of the manuals shall be furnished to the Architect for distribution to the owner.
- B. The "Start-Up and Operation" section is one of the most important in the manual. Information in this section shall be complete and accurately written and shall be verified with the actual equipment on the job, such as switches, starters, relays, automatic controls, etc. A step-by-step start-up procedure shall be described.
- C. The manuals shall include air and water-balancing reports, system commissioning procedures, start-up tests and reports, equipment and system performance test reports, warranties, and certificates of training given to the owner's representatives.

An index sheet typed on AICO Gold-Line indexes shall be provided in the front of the binder. The manual shall include the following:

SYSTEM DESCRIPTIONS

START-UP PROCEDURE AND OPERATION OF SYSTEM

MAINTENANCE AND LUBRICATION TABLE

OPERATION AND MAINTENANCE BULLETINS

AUTOMATIC TEMPERATURE CONTROL DESCRIPTION OF OPERATION.

EQUIPMENT WARRANTIES AND TRAINING CERTIFICATES

EQUIPMENT START-UP CERTIFICATES

END OF SECTION 230550

SECTION 230719 - HVAC PIPING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following HVAC piping systems:
 - 1. Refrigerant suction and hot-gas piping.

1.3 DEFINITIONS:

- A. Refer to Section 230500 "Common Work Results for HVAC".

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied if any).

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.8 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

1.9 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Insulation for below-ambient service requires a vapor-barrier.
- C. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- D. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- E. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- F. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- G. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Aeroflex USA, Inc.; Aerocel.
- b. Armacell LLC; AP Armaflex.
- c. K-Flex USA; Insul-Lock, Insul-Tube, and K-FLEX LS.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.

- B. Flexible Elastomeric Adhesive: Comply with MIL-A-24179A, Type II, Class I.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Aeroflex USA, Inc.; Aeroseal.
- b. Armacell LLC; Armaflex 520 Adhesive.
- c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.
- d. K-Flex USA; R-373 Contact Adhesive.

2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

- C. PVC Jacket Adhesive: Compatible with PVC jacket.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Dow Corning Corporation; 739, Dow Silicone.
- b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
- c. P.I.C. Plastics, Inc.; Welding Adhesive.
- d. Speedline Corporation; Polyco VP Adhesive.

2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.3 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.

2.4 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.

- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
- 2. Adhesive: As recommended by jacket material manufacturer.
 - 3. Color: Color-code jackets based on system:
 - a. White
 - 4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

C. Metal Jacket:

- 1. Products: Subject to compliance with requirements, **provide one of the following**:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Metal Jacketing Systems.
 - b. ITW Insulation Systems; Aluminum and Stainless Steel Jacketing.
 - c. RPR Products, Inc.; Insul-Mate.
- 2. Aluminum Jacket: Comply with **ASTM B 209**, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
 - a. Sheet and roll stock ready for shop or field sizing or factory cut and rolled to size.
 - b. Finish and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications:
 - 1) **1-mil-** thick, heat-bonded polyethylene and kraft paper.
 - d. Moisture Barrier for Outdoor Applications:
 - 1) **3-mil-** thick, heat-bonded polyethylene and kraft paper.
 - e. Factory-Fabricated Fitting Covers:
 - 1) Same material, finish, and thickness as jacket.
 - 2) Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - 3) Tee covers.
 - 4) Flange and union covers.
 - 5) End caps.
 - 6) Beveled collars.
 - 7) Valve covers.
 - 8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

2.5 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 428 AWF ASJ.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.

- c. Compac Corporation; 104 and 105.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 - 2. Width: **3 inches**.
 - 3. Thickness: **11.5 mils**.
 - 4. Adhesion: **90 ounces force/inch** in width.
 - 5. Elongation: 2 percent.
 - 6. Tensile Strength: **40 lbf/inch** in width.
 - 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
 - 8. **FSK Tape Disks and Squares: Precut disks or squares of FSK tape.**
- B. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 370 White PVC tape.
 - b. Compac Corporation; 130.
 - c. Venture Tape; 1506 CW NS.
 - 2. Width: **2 inches**.
 - 3. Thickness: **6 mils**.
 - 4. Adhesion: **64 ounces force/inch** in width.
 - 5. Elongation: 500 percent.
 - 6. Tensile Strength: **18 lbf/inch** in width.

2.6 SECUREMENTS

- A. Staples: Outward-clinching insulation staples, nominal **3/4-inch**- wide, stainless steel or Monel.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
 - 3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with **3-inch-** wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced **4 inches o.c.**
 - 3. Overlap jacket longitudinal seams at least **1-1/2 inches**. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at
 - a. **2 inches o.c.**
 - b. For below-ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.

- 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least **4 inches** beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above-ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Manholes.
 - 5. Handholes.
 - 6. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least **2 inches** below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least **2 inches**.
 - 4. Seal jacket to wall flashing with flashing sealant.
- C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.

1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.

E. Insulation Installation at Floor Penetrations:

1. Pipe: Install insulation continuously through floor penetrations.
2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.

B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:

1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
8. For services not specified to receive a field-applied jacket except for flexible elastomeric, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.

- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
 - 1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 - 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 - 3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
 - 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least **2 inches** over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
 - 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
 - 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install mitered sections of pipe insulation.
 - 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install preformed valve covers manufactured of same material as pipe insulation when available.

2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 FIELD-APPLIED JACKET INSTALLATION

- A. Where PVC jackets are indicated, install with **1-inch** overlap at longitudinal seams and end joints; for horizontal applications. Seal with manufacturer's recommended adhesive.
 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- B. Where metal jackets are indicated, install with **2-inch** overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands **12 inches** o.c. and at end joints.

3.8 FINISHES

- A. Pipe Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."
 1. Flat Acrylic Finish: **Two** finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.9 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 1. Drainage piping located in crawl spaces.
 2. Underground piping.
 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.10 Insulation shall have a k value that meets the minimum requirements of the latest International Energy Conservation Code (IECC).

3.11 INDOOR PIPING INSULATION SCHEDULE

A. Refrigerant Suction and Hot-Gas Piping:

1. All Pipe Sizes: Insulation shall be **one of** the following:
 - a. Flexible Elastomeric: **1 inch** thick.

B. Refrigerant Suction and Hot-Gas Flexible Tubing:

1. All Pipe Sizes: Insulation shall be the following:
 - a. Flexible Elastomeric: **1 inch** thick.

3.12 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

A. Refrigerant Suction and Hot-Gas Piping:

1. All Pipe Sizes: Insulation shall be the following:
 - a. Flexible Elastomeric: **2 inches** thick.

B. Refrigerant Suction and Hot-Gas Flexible Tubing:

1. All Pipe Sizes: Insulation shall be the following:
 - a. Flexible Elastomeric: **2 inches** thick.

3.13 INDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. If more than one material is listed, selection from materials listed is Contractor's option.

C. Piping, Concealed:

1. None.

D. Piping, Exposed:

1. **PVC:**
 - a. White: **30 mils** thick.

3.14 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. If more than one material is listed, selection from materials listed is Contractor's option.

C. Piping, Concealed:

1. None.

D. Piping, Exposed:

1. Aluminum, Stucco Embossed: **0.016 inch** thick.

END OF SECTION 230719

SECTION 232300 - REFRIGERANT PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Includes But Not Limited To:

1. Furnish and install piping and specialties for refrigeration systems as described in Contract Documents.

B. Related Sections:

1. Section 23 0500: Common Work Results for HVAC.
2. Section 23 0719: HVAC Piping Insulation.

1.2 REFERENCES

A. American Society For Testing And Materials:

1. ASTM A 36-03a, 'Standard Specification for Carbon Structural Steel.'
2. ASTM B 280-03, 'Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service.'

B. American Welding Society / American National Standards Institute:

1. AWS / ANSI A5.8-2009, 'Specification for Brazing Filler Metal.'

1.3 SUBMITTALS

A. Shop Drawings: Show each individual equipment and piping support.

B. Quality Assurance / Control: Technician certificate for use of CFC and HCFC refrigerants.

1.4 QUALITY ASSURANCE

A. Qualifications: Refrigerant piping shall be installed by a refrigeration contractor licensed by State and by technicians certified in use of CFC and HCFC refrigerants.

PART 2 - PRODUCTS

2.1 COMPONENTS

A. Refrigerant Piping:

1. Meet requirements of ASTM B 280, hard drawn straight lengths. Soft copper tubing not permitted.
2. Do not use pre-charged refrigerant lines.

B. Refrigerant Fittings:

1. Wrought copper with long radius elbows.
2. Approved Manufacturers.
 - a. Mueller Streamline.
 - b. Nibco Inc.
 - c. Grinnell.
 - d. Elkhart.

C. Suction Line Traps:

1. Manufactured standard one-piece traps.
2. Approved Manufacturers.
 - a. Mueller Streamline.
 - b. Nibco Inc.
 - c. Grinnell.
 - d. Elkhart.

D. Connection Material:

1. Brazing Rods in accordance with ANSI / AWS A5.8:
 - a. Copper to Copper Connections:
 - 1) Classification BCuP-4 Copper Phosphorus (6 percent silver).
 - 2) Classification BCuP-5 Copper Phosphorus (15 percent silver).
 - b. Copper to Brass or Copper to Steel Connections: Classification BAg-5 Silver (45 percent silver).
 - c. Do not use rods containing Cadmium.
2. Flux:
 - a. Type Two Acceptable Products:
 - 1) Stay-Silv White Brazing Flux by J W Harris.
 - 2) High quality silver solder flux by Handy & Harmon.
 - 3) Equal as approved by Architect before use.

E. Valves:

1. Expansion Valves:
 - a. For pressure type distributors, externally equalized with stainless steel diaphragm, and same refrigerant in thermostatic elements as in system.
 - b. Size valves to provide full rated capacity of cooling coil served. Coordinate selection with evaporator coil and condensing unit.
 - c. Approved Manufacturers.
 - 1) Alco.
 - 2) Henry.
 - 3) Mueller.
 - 4) Parker.

5) Sporlan.

2. Manual Refrigerant Shut-Off Valves:

- a. Ball valves designed for refrigeration service and full line size.
- b. Valve shall have cap seals.
- c. Valves with hand wheels are not acceptable.
- d. Provide service valve on each liquid and suction line at compressor.
- e. If service valves come as integral part of condensing unit, additional service valves shall not be required.
- f. Approved Manufacturers.

- 1) Henry.
- 2) Mueller.
- 3) Superior.
- 4) Virginia.

F. Filter-Drier:

1. On lines 3/4 inch outside diameter and larger, filter-drier shall be replaceable core type with Schraeder type valve.
2. On lines smaller than 3/4 inch outside diameter, filter-drier shall be sealed type using flared copper fittings.
3. Size shall be full line size.
4. Approved Manufacturers.

- a. Alco.
- b. Mueller.
- c. Parker.
- d. Sporlan.
- e. Virginia.

G. Sight Glass:

1. Combination moisture and liquid indicator with protection cap.
2. Sight glass shall be full line size.
3. Sight glass connections and sight glass body shall be solid copper or brass, no copper-coated steel sight glasses allowed.
4. Approved Product.

- a. Alco AMI.

H. Flexible Connectors:

1. Designed for refrigerant service with bronze seamless corrugated hose and bronze braiding.
2. Approved Products.
 - a. Vibration Absorber Model VAF by Packless Industries.
 - b. Vibration Absorbers by Virginia KMP Corp.
 - c. Anaconda 'Vibration Eliminators' by Universal Metal Hose.
 - d. Style 'BF' Spring-flex freon connectors by Vibration Mountings.

2.2 MATERIALS

A. Refrigerant Piping Supports:

1. Base, Angles, And Uprights: Steel meeting requirements of ASTM A 36.
2. Securing Channels:
 - a. At Free-Standing Pipe Support:
 - 1) Type Two Acceptable Products:
 - a) P-1000 channels by Unistrut.
 - b) HS-158-12 channels by Hilti.
 - c) Equal as approved by Architect before installation.
 - b. At Wall Support:
 - 1) Type Two Acceptable Products:
 - a) P-3300 channels by Unistrut.
 - b) HS-1316-12 channels by Hilti.
 - c) Equal as approved by Architect before installation.
 - c. At Suspended Support:
 - 1) Type Two Acceptable Products:
 - a) P-1001 channels by Unistrut.
 - b) MS-41 channels by Hilti.
 - c) Equal as approved by Architect before installation.
3. Angle Fittings:
 - a. Type Two Acceptable Products:
 - 1) P-2626 90 degree angle by Unistrut.
 - 2) MW2 angle by Hilti.
 - 3) Equal as approved by Architect before installation.
4. Pipe Clamps:
 - a. Type Two Acceptable Manufacturers:
 - 1) Hydra-Zorb.
 - 2) ZSI Cush-A-Clamp.
 - 3) Hilti Cush-A-Clamp.
 - 4) Equal as approved by Architect before installation.
5. Protective Cover: 18 ga steel, hot-dipped galvanized.

2.3 MANUFACTURERS

A. Contact Information:

1. Alco Controls Div, Maryland Heights, MO www.alcocontrols.com.

2. Cush-A-Clamp by ZSI Manufacturing, Westland, MI www.cushaclamp.com.
3. Elkhart Products Corp, Elkhart, IN www.elkhartproducts.com.
4. Grinnell Corp, Exeter, NH www.grinnell.com.
5. Handy & Harman Products Division, Fairfield, CT www.handyharman.com.
6. J W Harris Co Inc, Cincinnati, OH www.jwharris.com.
7. Henry Valve Co, Melrose Park, IL www.henrytech.com.
8. Hilti Inc, Tulsa, OK www.hilti.com.
9. Hydra-Zorb Co, Auburn Hills, MI www.hydra-zorb.com.
10. Mueller Steam Specialty, St Pauls, NC www.muellersteam.com.
11. Nibco Inc, Elkhart, IN www.nibco.com.
12. Packless Industries, Waco, TX www.packless.com.
13. Parker Hannafin Corp, Cleveland, OH www.parker.com/cig/.
14. Sporlan Valve Co, Washington, MO www.sporlan.com.
15. Superior Refrigeration Products, Washington, PA www.superiorvalve.com.
16. Unistrut Corp, Wayne, MI www.unistrut.com.
17. Universal Metal Hose, Chicago, IL www.universalmetalhose.com.
18. Vibration Mountings & Controls, Bloomingdale, NJ www.vmc-kdc.com.
19. Virginia KMP Corp, Dallas, TX www.virginiakmp.com.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Refrigerant Lines:

1. Install as high in upper mechanical areas as possible. Do not install underground or in tunnels.
2. Slope suction lines down toward compressor one inch/10 feet. Locate traps at vertical rises against flow in suction lines.

B. Connections:

1. Refrigeration system connections shall be copper-to-copper, copper-to-brass, or copper-to-steel type properly cleaned and brazed with specified rods. Use flux only where necessary. No soft solder (tin, lead, antimony) connections will be allowed in system.
2. Braze manual refrigerant shut-off valve, sight glass, and flexible connections.
3. Circulate dry nitrogen through tubes being brazed to eliminate formation of copper oxide during brazing operation.

C. Specialties:

1. Install valves and specialties in accessible locations. Install refrigeration distributors and suction outlet at same end of coil.
2. Install thermostatic bulb as close to cooling coil as possible. Do not install on vertical lines.
3. Install equalizing line in straight section of suction line, downstream of and reasonably close to thermostatic bulb. Do not install on vertical lines.
4. Provide flexible connectors in each liquid line and suction line at both condensing unit and evaporator on systems larger than five tons. Anchor pipe near each flexible connector.

D. Refrigerant Supports:

1. Support Spacing:
 - a. Piping 1-1/4 inch And Larger: 8 feet on center maximum.
 - b. Piping 1-1/8 inch And Smaller: 6 feet on center maximum.
 - c. Support each elbow.
2. Isolate pipe from supports and clamps with Hydrozorb or Cush-A-Clamp systems.
3. Run protective cover continuous from condensing units to risers or penetrations at building wall.

3.2 FIELD QUALITY CONTROL

- A. Make evacuation and leak tests in presence of Architect's Engineer after completing refrigeration piping systems. Positive pressure test will not suffice for procedure outlined below.
 1. Draw vacuum on each entire system with two stage vacuum pump. Draw vacuum to 300 microns using micron vacuum gauge capable of reading from atmosphere to 10 microns. Do not use cooling compressor to evacuate system nor operate it while system is under high vacuum.
 2. Break vacuum with nitrogen and re-establish vacuum test. Vacuum shall hold for 30 minutes at 300 microns without vacuum pump running.
 3. Conduct tests at 70 deg F ambient temperature minimum.
 4. Do not run systems until above tests have been made and systems started up as specified. Inform Owner's Representative of status of systems at time of final inspection and schedule start-up and testing if prevented by outdoor conditions before this time.
 5. After testing, fully charge system with refrigerant and conduct test with Halide Leak Detector.
 6. Recover all refrigerant in accordance with applicable codes. Do not allow any refrigerant to escape to atmosphere.
- B. If it is observed that refrigerant lines are being or have been brazed without proper circulation of nitrogen through lines, all refrigerant lines installed up to that point in time shall be removed and replaced at no additional cost to Owner.

END OF SECTION 232300

SECTION 238128 - SPLIT-SYSTEM WALL AIR-CONDITIONERS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes split-system air-conditioning units consisting of separate evaporator-fan and compressor-condenser components. Units are designed for exposed mounting.

1.2 SUBMITTALS

- A. Product Data: Include rated capacities, furnished specialties, and accessories for each type of product indicated. Include performance data in terms of capacities, outlet velocities, static pressures, sound power characteristics, motor requirements, and electrical characteristics.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Operation and Maintenance Data: For split-system air-conditioning units to include in emergency, operation, and maintenance manuals.
- D. Warranty: Special warranty specified in this Section.

1.3 QUALITY ASSURANCE

- A. Product Options: Drawings indicate size, profiles, and dimensional requirements of split-system units and are based on the specific system indicated. Refer to Division 01 Section "Product Requirements."
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Energy-Efficiency Ratio: Equal to or greater than prescribed by ASHRAE 90.1, "Energy Efficient Design of New Buildings except Low-Rise Residential Buildings."
- D. Coefficient of Performance: Equal to or greater than prescribed by ASHRAE 90.1, "Energy Efficient Design of New Buildings except Low-Rise Residential Buildings."
- E. Units shall be designed to operate with HCFC-free refrigerants.

1.4 COORDINATION

- A. Coordinate size and location of concrete bases for units. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork are specified in Division 03 Section "Cast-in-Place Concrete."

1.5 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of split-system air-conditioning units that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Mitsubishi Electronics America, Inc.; HVAC Division.
 - 2. Carrier
 - 3. Sanyo
 - 4. Owner approved equal.

2.2 WALL-MOUNTING, EVAPORATOR-FAN COMPONENTS

- A. Cabinet: Enameled steel with removable panels on front and ends in color selected by Architect, and discharge drain pans with drain connection.
- B. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with ARI 210/240, and with thermal-expansion valve.
- C. Fan: Direct drive, centrifugal fan.
- D. Fan Motors: Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
 - 1. Special Motor Features: Multi-tapped, multispeed with internal thermal protection and permanent lubrication.
- E. Filters: Permanent, cleanable.

2.3 AIR-COOLED, COMPRESSOR-CONDENSER COMPONENTS

- A. Casing: Steel, finished with baked enamel in color selected by Architect, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Provide brass service valves, fittings, and gage ports on exterior of casing.
- B. Compressor: Hermetically sealed with crankcase heater and mounted on vibration isolation. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.
 - 1. Compressor Type: Reciprocating or Scroll.
 - 2. Two-speed compressor motor with manual-reset high-pressure switch and automatic-reset low-pressure switch.
 - 3. Refrigerant Charge: R-454B.
- C. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with ARI 210/240, and with liquid sub-cooler.
- D. Fan: Aluminum-propeller type, directly connected to motor.
- E. Motor: Permanently lubricated, with integral thermal-overload protection.
- F. Low Ambient Kit: Permits operation down to 0 deg F.
- G. Mounting Base: Polyethylene.

2.4 ACCESSORIES

- A. Thermostat: Low voltage with sub-base to control compressor and evaporator fan.
- B. Automatic-reset timer to prevent rapid cycling of compressor.
- C. Refrigerant Line Kits: Soft-annealed copper suction and liquid lines factory cleaned, dried, pressurized, and sealed; factory-insulated suction line with flared fittings at both ends.

- D. Provide Condensate pump.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install units level and plumb.
- B. Install evaporator-fan components using manufacturer's standard mounting devices securely fastened to building structure.
- C. Install ground-mounting, compressor-condenser components on 4-inch- thick, reinforced concrete base that is 4 inches larger, on each side, than unit. Concrete, reinforcement, and formwork are specified in Division 03 Section "Cast-in-Place Concrete." Coordinate anchor installation with concrete base.
- D. Install seismic restraints.
- E. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to unit to allow service and maintenance.
- C. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- D. Electrical Connections: Comply with requirements in Division 26 Sections for power wiring, switches, and motor controls.

3.3 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust field-assembled components and equipment installation, including connections, and to assist in field testing. Report results in writing.
- B. Perform the following field tests and inspections and prepare test reports:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Remove and replace malfunctioning units and retest as specified above.

3.4 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.

3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain units.

END OF SECTION 238128

SECTION 238240 - ELECTRIC UNIT HEATERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Propeller unit heaters with coils.

1.3 DEFINITIONS

- A. BAS: Building automation system.

1.4 SUBMITTALS

- A. Product Data: Include rated capacities, operating characteristics, furnished specialties, and accessories for each product indicated.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Plans, elevations, sections, and details.
 - 2. Location and size of each field connection.
 - 3. Details of anchorages and attachments to structure and to supported equipment.
 - 4. Equipment schedules to include rated capacities, operating characteristics, furnished specialties, and accessories.
 - 5. Location and arrangement of integral controls.
 - 6. Wiring Diagrams: Power, signal, and control wiring.
- C. Coordination Drawings: Floor plans, reflected ceiling plans, and other details, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
 - 1. Suspended ceiling components.
 - 2. Structural members to which unit heaters will be attached.
 - 3. Method of attaching hangers to building structure.
 - 4. Size and location of initial access modules for acoustical tile.
 - 5. Items penetrating finished ceiling, including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.

- e. Access panels.
 - 6. Perimeter moldings for exposed or partially exposed cabinets.
 - D. Samples for Initial Selection: Finish colors for units with factory-applied color finishes.
 - E. Samples for Verification: Finish colors for each type of cabinet unit heater and wall and ceiling heaters indicated with factory-applied color finishes.
 - F. Manufacturer Seismic Qualification Certification: Submit certification that cabinet unit heaters, accessories, and components will withstand seismic forces defined in Division 15 Section "Vibration and Seismic Controls for HVAC Piping and Equipment." Include the following:
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - a. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
 - b. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
 - G. Field quality-control test reports.
 - H. Operation and Maintenance Data: For cabinet unit heaters to include in emergency, operation, and maintenance manuals.
- 1.5 QUALITY ASSURANCE
- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
 - B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1-2007, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."
 - C. ASHRAE/IESNA 90.1-2007 Compliance: Applicable requirements in ASHRAE/IESNA 90.1-2007, Section 6 - "Heating, Ventilating, and Air-Conditioning."
- 1.6 EXTRA MATERIALS
- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Cabinet Unit Heater Filters: Furnish spare filter(s) for each filter installed.

PART 2 - PRODUCTS

2.1 PROPELLER UNIT HEATERS

- A. Available Manufacturers: Are to be one of the following:
 - 1. Airtherm; a Mestek Company.
 - 2. McQuay International.
 - 3. Marley Qmark
 - 4. Trane.
- B. Comply with UL 2021.
- C. Comply with UL 823.
- D. Cabinet: Removable panels for maintenance access to controls.
- E. Cabinet Finish: Manufacturer's baked enamel applied to factory-assembled and -tested propeller unit heater before shipping.
- F. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2007.
- G. Electric-Resistance Heating Elements: Nickel-chromium heating wire, free from expansion noise and 60-Hz hum, embedded in magnesium oxide refractory and sealed in steel or corrosion-resistant metallic sheath with fins no closer than 0.16 inch. Element ends shall be enclosed in terminal box. Fin surface temperature shall not exceed 550 deg F at any point during normal operation.
 - 1. Circuit Protection: One-time fuses in terminal box for overcurrent protection and limit controls for high-temperature protection of heaters.
 - 2. Wiring Terminations: Stainless-steel or corrosion-resistant material.
- H. Fan: Propeller type with aluminum wheel directly mounted on motor shaft in the fan venturi.
- I. Fan Motors: Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Type: Permanently lubricated.
- J. Control Devices:
 - 1. **Integral**, fan-speed switch.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive unit heaters for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Examine roughing-in forelectrical connections to verify actual locations before unit heater installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install cabinet unit heaters to comply with NFPA 90A.
- B. Install propeller unit heaters level and plumb.
- C. Install wall-mounting thermostats and switch controls in electrical outlet boxes at heights to match lighting controls. Verify location of thermostats and other exposed control sensors with Drawings and room details before installation.
- D. Install new filters in each fan-coil unit within two weeks of Substantial Completion.

3.3 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, **test, and adjust** field-assembled components and equipment installation, including connections Report results in writing.
- B. Perform the following field tests and inspections and prepare test reports:
 - 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 2. Operate electric heating elements through each stage to verify proper operation and electrical connections.
 - 3. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.
- C. Remove and replace malfunctioning units and retest as specified above.

3.4 ADJUSTING

- A. Adjust initial temperature set points.

3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain cabinet unit heaters.

END OF SECTION 238240