



|                       |                                    |                     |            |                       |
|-----------------------|------------------------------------|---------------------|------------|-----------------------|
| <b>Customer:</b>      | Intermountain Hydronic Specialties |                     |            |                       |
| <b>Quote-No.:</b>     |                                    | <b>Inquiry-No.:</b> |            |                       |
| <b>Contact:</b>       |                                    | <b>Item:</b>        | 30         | <b>Alternative:</b> 0 |
| <b>Customer Item:</b> | HX-3                               | <b>Date:</b>        | 09/19/2018 |                       |

**Kelvion Brazed PHE GmbH:  
GBS400H-90-XCR / 31bar**

**Thermal data for 1 unit(s) in parallel and 1 unit(s) in series**

|                                  | Side A | Side B |                  |
|----------------------------------|--------|--------|------------------|
| <b>Media:</b>                    | Water  | Water  |                  |
| <b>Heat Exchanged:</b>           |        | 718063 | Btu/h            |
| <b>Mass flow:</b>                | 23938  | 18929  | lb/h             |
| <b>Volume flow:</b>              | 48.7   | 38.1   | US gpm           |
| <b>Temperature Inlet:</b>        | 160.00 | 82.00  | °F               |
| <b>Temperature Outlet:</b>       | 130.00 | 120.00 | °F               |
| <b>Calculated pressure drop:</b> | 3.29   | 1.80   | PSI              |
| <b>Fill volume:</b>              | 0.101  | 0.103  | ft³              |
| <b>Working pressure inlet:</b>   | 43.50  | 43.50  | PSI <sub>g</sub> |

**REVIEWED**

Reviewed only as to the general conformity with the design concept. The Engineer does not warrant or represent that the information contained on this drawing is either accurate or complete. Sole responsibility for correct design, details and dimensions shall remain with the contractor submitting the drawing. The review of this shop drawing shall not, in any way, relieve the contractor from complying with all requirements of the contract.

**BRENKMAN & COMPANY**  
By: stephen.sadler  
Date: 10/31/2018

**Product properties**

|                              |         |         |           |
|------------------------------|---------|---------|-----------|
| <b>Density:</b>              | 61.29   | 61.98   | lb/ft³    |
| <b>Heat Capacity:</b>        | 1.00055 | 0.99891 | Btu/lb°F  |
| <b>Thermal conductivity:</b> | 0.37760 | 0.36181 | Btu/fth°F |
| <b>Viscosity Inlet:</b>      | 0.962   | 2.024   | lb/fth    |
| <b>Viscosity Outlet:</b>     | 1.229   | 1.347   | lb/fth    |

**Unit data**

|   |                   |        |            |
|---|-------------------|--------|------------|
| <b>Heat transfer area (total / per unit):</b> | 33.15             | 33.15  | ft²        |
| <b>Number of plates (total / per unit):</b>   | 90                | 90     |            |
| <b>LMTD:</b>                                  | 43.88             |        | R          |
| <b>k-value:</b>                               | 494               | 1289   | Btu/ft²h°F |
| <b>Surface margin:</b>                        | 161.1             |        | %          |
| <b>Plate material:</b>                        | 254SMO            |        |            |
| <b>Soldering material:</b>                    | Copper            |        |            |
| <b>Flow arrangement:</b>                      | pure counter flow |        |            |
| <b>Internal flow (passes x channels):</b>     | 1 x 44            | 1 x 45 |            |
| <b>No. of units (par. / ser. / total):</b>    | 1                 | 1      | 1          |
| <b>Material Front- and endplate:</b>          | Stainless steel   |        |            |

The connection types and positions are defined in the attached dimension sheet.

**Design code:** PED WTT

Please check physical properties, input parameters and pressure drop.

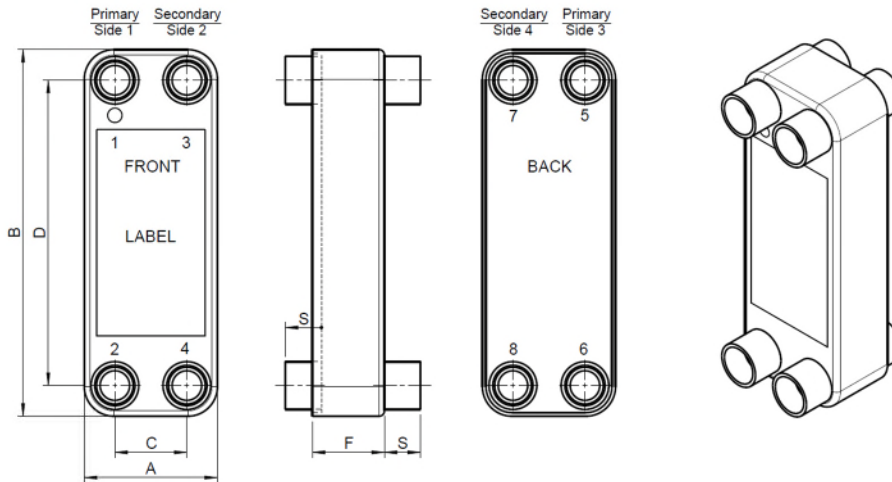
**Remarks:**

## Dimension Sheet Plate Heat Exchanger



Type: GBS400H-90-XCR / 31bar

|                |                                    |              |                    |
|----------------|------------------------------------|--------------|--------------------|
| Customer:      | Intermountain Hydronic Specialties |              |                    |
| Quotation:     | 2044201211                         | Item No.: 30 | Alternative No.: 0 |
| Customer item: | HX-3                               |              |                    |



|    |           |    |           |    |          |              |           |
|----|-----------|----|-----------|----|----------|--------------|-----------|
| A: | 4.882 in  | C: | 2.874 in  | F: | 8.311 in | Weight:      | 30.42 lbs |
| B: | 13.189 in | D: | 11.063 in |    |          | Weight oper: | 43.01 lbs |

| Pos | Size | Type                     | Name | Media | In | Out | Add. | S        |
|-----|------|--------------------------|------|-------|----|-----|------|----------|
| 3   | NPT1 | MPT NPT NPT1 1/4" 1.4301 | FN   | Water | -  | x   | -    | 0.787 in |
| 1   | NPT1 | MPT NPT NPT1 1/4" 1.4301 | FN   | Water | x  | -   | -    | 0.787 in |
| 2   | NPT1 | MPT NPT NPT1 1/4" 1.4301 | FN   | Water | -  | x   | -    | 0.787 in |
| 4   | NPT1 | MPT NPT NPT1 1/4" 1.4301 | FN   | Water | x  | -   | -    | 0.787 in |

|         |  |  |  |
|---------|--|--|--|
|         |  |  |  |
| MPT     |  |  |  |
| NPT     |  |  |  |
| 3;1;2;4 |  |  |  |

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